

ABSTRACT OF THE DISCLOSURE

Rolling device with two work rolls supported in a rolling stand by a chock and with at least two additional rolls supported in the rolling stand by an additional chock. At least one of the work rolls and at least one of the additional rolls is adjustable for adjusting a desired roll gap relative to the other work roll or relative to the other additional roll. The work rolls have axial shifting devices for axial shifting and holding the work rolls into a desired axial position relative to the rolling stand. The work rolls are operatively connected with bending devices, by which a bending moment can act on the work rolls. The axial shifting devices are arranged and act between the rolling stand and the work roll locking mechanism. The bending devices are arranged or act between the work roll chock and the chock of the additional roll.